31 Abstract: This study aims to develop an intelligent modeling approach for accurately 32 predicting compaction characteristics of cohesive soils across compaction energy (CE) levels. 33 A comprehensive database of 1001 observations falling within the theoretical bounds was 34 created through experimental investigation encompassing sieve analysis, hydrometer analysis, 35 liquid limit (w_L) , plastic limit (w_P) , specific gravity (G_s) , and compaction tests on natural soil 36 samples and literature review, encompassing diverse cohesive soils, CE levels, and compaction 37 characteristics. Multiple machine learning techniques, including Extreme Gradient Boosting 38 (XGBoost), Random Forest (RF), Gene Expression Programming (GEP), Multi Expression 39 Programming (MEP), Artificial Neural Networks (ANN), and Multiple Linear Regression (MLR), were applied to develop predictive models. XGBoost demonstrated superior 40 41 performance in predicting maximum dry density (γ_{dmax}) and optimum moisture content (w_{opt}) as evaluated by statistical indicators and external validation and compared with existing models 42 43 in the literature. The models effectively captured the influence of key parameters, highlighting 44 the primary role of CE and w_L , the secondary role of plastic limit (w_P), the tertiary role of 45 plasticity index (I_P) and fines activity (A_F) , and the quaternary role of soil gradation in 46 predicting and influencing the compaction characteristics of cohesive soils. This approach 47 enables accurate global modeling of cohesive soil compaction across varying CE levels, 48 providing a valuable tool for geotechnical engineers and researchers to determine compaction 49 characteristics for a known CE level using basic soil properties used for soil classification.

50 Keywords: Machine learning; XGBoost; Compaction; Cohesive soils; Big geotechnical data

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59 **1.** Introduction

60 Compaction control is a crucial factor that governs the engineering properties of fine-grained 61 soils also referred to as cohesive soils, across various earthwork projects, including the construction of foundation structures, roads, compacted clay liners, earthen dams, nuclear 62 63 repositories, and embankments, among others (Wang and Yin, 2020; Zhu et al., 2024). To 64 attain desired engineering characteristics through optimal densification in a project, the soil density and moisture content are benchmarked against the maximum dry density (γ_{dmax}) and 65 66 optimum water content (w_{opt}) obtained through a compaction test (Horpibulsuk et al., 2009). 67 The field compaction parameters are benchmarked against the parameters obtained at specified CE levels linked with the standard and modified proctor tests to obtain the degree of 68 69 compaction (D_c) (Ran et al., 2024). Thus, compaction parameters are crucial in designing and 70 commencing the compaction process in earthwork, while simultaneously establishing a 71 standard for quality control and assurance (QA/QC) during field operations (J. Li et al., 2024; 72 Ma et al., 2024; Tarantino and De Col, 2008). However, the testing methodologies required to 73 obtain these parameters are characterized by labor-intensive and tedious procedures, 74 necessitating a substantial quantity of representative material for the examination, factors 75 linked to escalating project time and cost (Teramoto et al., 2024; Wang et al., 2020). 76 Furthermore, this challenge is exacerbated by the adoption of test protocols standardized across 77 various conceptual compaction energy (CE) levels, i.e., standard or modified, which may or 78 may not align with actual field conditions (Alzubaidi et al., 2024; Jia et al., 2024). In practical 79 applications, compaction energy (CE) levels can vary significantly, either adhering to 80 established conceptual levels or being set at project-specific levels. This variability underscores 81 the need for efficient methods to determine compaction characteristics across a range of CE 82 levels. Recent research by Miller and Vahedifard (2024) and Spagnoli and Shimobe (2020) has highlighted this necessity, emphasizing the importance of adaptable compaction assessment 83

84 techniques. Furthermore, there is a growing demand for methods to accurately determine the 85 compaction state at arbitrary CE levels in the field. This is crucial for assessing the D_c achieved 86 under various field conditions, which often differ from laboratory settings. In large-scale 87 projects, to mitigate errors, field values of compaction characteristics are also increasingly 88 being evaluated using samples retrieved from different field locations at arbitrary CE levels 89 during the compaction process (Blanco, 2015). This underscores a need for an expedited 90 method for the prediction of compaction parameters at arbitrary CE levels to reduce the testing 91 requirements for QA/QC (Deng et al., 2024; Miller and Vahedifard, 2024).

92 For quick estimation of compaction characteristics, several researchers have established 93 methods to determine γ_{dmax} and w_{opt} of cohesive soils using Atterberg's limits, i.e., liquid limit 94 (w_L) , plastic limit (w_P) , and plasticity index (I_P) (Al-Khafaji, 1993; Farooq et al., 2016; Ito and 95 Komine, 2008; Khalid and Rehman, 2018; Sridharan and Nagaraj, 2005; Tilahun et al., 2024; 96 Wang and Yin, 2020). Most of the past correlations were established for a singular conceptual 97 CE designated by the ASTM, i.e., standard (592.3 kN-m/m³) or modified (2693.3 kN-m/m³) 98 or either unspecified CE; thereby, their application for an arbitrary CE or even to the conceptual 99 CE designated by other standards, e.g., BS which involve a slight variation in CE than ASTM, 100 is restricted (Blotz et al., 1998; Gurtug and Sridharan, 2004; Prakash et al., 2024). Attempts 101 have been made to incorporate CE alongside other input parameters to predict the compaction 102 characteristics of cohesive soils. Nevertheless, some models, e.g., Farooq et al. (2016) have 103 treated CE as a constant rather than an independent input parameter, thereby compromising 104 their predictive capability across various CE levels. Meanwhile, certain models developed for 105 multiple CE levels not only highlight limitations in the range of CE levels in their dataset but 106 also yield a dataset featuring CE application across inconsistent soil samples, thereby 107 undermining the actual sensitivity of CE as a parameter within the models (Gurtug and 108 Sridharan, 2004; Wang and Yin, 2020). Addressing this issue necessitates a dataset 109 characterized by not only a broad spectrum of CE levels but also the systematic application of 110 multiple CE levels to various homogeneous soil samples to broaden the compaction modeling 111 horizon vis-a-vis CE (Najdi, 2023). Additionally, previous models have often utilized a limited 112 set of input parameters such as w_L and w_P for predicting compaction parameters, potentially 113 neglecting output variability imparted by other influencing factors (Ali et al., 2024; Spagnoli 114 and Shimobe, 2020). Moreover, in different models, disparities arise in the assigned relative 115 sensitivity of the input parameters, highlighting the necessity for more expansive incorporation 116 of diverse parameters within the modeling framework to enhance generalizability. 117 Nonetheless, for the sake of convenience in prediction, these input parameters should ideally 118 be derived from simplified procedures. Furthermore, different existing models are typically 119 applicable only within a limited range of cohesive soil plasticity, owing to their development 120 based on a restricted dataset (Associates et al., 2016; Wang et al., 2023). Consequently, they 121 lack the requisite generality to encompass the full spectrum of cohesive soil plasticity from low 122 to high ranges (Agus et al., 2010; Ito and Komine, 2008). Therefore, it is imperative to devise 123 global models that are founded upon expansive datasets incorporating a comprehensive array 124 of plasticity indices, CE levels, grain size distribution parameters, and pertinent compaction attributes. By explicitly accounting for CE, models can bridge the gap between controlled 125 126 laboratory conditions and variable field applications, improving their practical utility and 127 adaptability to different geotechnical scenarios (Dialmy et al., 2024). This approach enables 128 more precise predictions of γ_{dmax} and w_{opt} across a spectrum of energy levels, contributing to 129 more efficient compaction processes and enhanced quality control in field applications (Miller 130 and Vahedifard, 2024). Meanwhile, conventional regression-based modeling strategies used in 131 existing models often yield diminished predictive efficacy, especially on a large dataset owing 132 to their incapacity to effectively account for the antagonistic interactions or complex interplay 133 among multiple parameters, underscoring the need for a more robust modeling framework.

134 Machine learning (ML) has emerged as a potent tool for predictive modeling, particularly in 135 handling large datasets and input parameters (Rehman et al., 2024; Zhang et al., 2021). Various 136 approaches have been devised, including black box, grey box, and white box techniques, which 137 have evolved alongside advancements in neural networks, evolutionary, and decision tree-138 based ML algorithms (Khatti and Grover, 2023; ur Rehman et al., 2022). These ML-based 139 methodologies have found extensive application in the modeling of geotechnical or geological 140 databases. However, the inherent high variability within these datasets owing to antagonist 141 response and complex interplay between different geological properties to define the response 142 of geomaterials often leads to disparate predictive performances when employing specific ML 143 techniques (Shi and Wang, 2021). To establish dependable models for geotechnical or 144 geological databases, it is imperative to employ multiple techniques and robust modeling 145 procedures to identify the most effective predictive models (Karpatne et al., 2019). 146 Furthermore, when utilizing ML algorithms, careful consideration must be given to ensuring 147 that the models adhere to the defined theoretical geotechnical framework. This is particularly 148 crucial when modeling compaction characteristics, as not only high predictive accuracy is 149 indispensable as these parameters serve as guidelines for QA/QC, but it also demands accurate 150 prediction of parameter combinations, such as γ_{dmax} and w_{opt} , within the theoretical boundary 151 of 100% degree of saturation ($S_{\gamma dmax}$), aspects often neglected in past models (Spagnoli and 152 Shimobe, 2020; Tarantino and De Col, 2008; Tatsuoka and Gomes Correia, 2018). These 153 aspects demand a systematic and extensive database, a robust modeling framework, and critical 154 evaluation of developed models not only based on conventional key performance indicators 155 (KPIs) but also against typical and customized external validation indices (EVIs).

156 Considering the preceding discourse, the current study establishes an extensive database for 157 modeling the compaction characteristics of soils through a customized testing regimen and 158 comprehensive literature review. The compilation of this database involves subjecting identical 159 soil samples to multiple CEs, ensuring adherence to specified geotechnical theoretical bases to facilitate effective modeling frameworks. Further, by employing a suite of modeling 160 161 techniques, including two variants of decision tree-based ML technique (i.e., Extreme Gradient 162 Boosting (XGBoost) and Random Forest (RF)) encompassing enhanced black box technique, 163 two variants of evolutionary ML technique (i.e., Genetic Expression Programming (GEP) and 164 Multi Expression Programming (MEP)) encompassing gray box technique, along with two 165 conventional methods such as Artificial Neural Networks (ANN) featuring standard black box 166 ML technique and Multi-Linear Regression (MLR) featuring white box technique, a series of 167 models were developed. These models underwent rigorous statistical assessment utilizing 168 established KPIs to identify the most robust ones, subsequently validated against independent 169 datasets using both typical and customized EVIs, and benchmarked against the existing models. 170 Subsequently, the most optimal model was proposed and scrutinized for its internal modeling 171 mechanisms, offering insights of interest to researchers and practitioners in the field. By 172 providing a modeling strategy applicable to any CE level, including specified levels like 173 standard and modified proctor, the current study presents a more versatile and potentially 174 global solution for predicting compaction characteristics in place of doing laborious testing, 175 ultimately benefiting the engineering community in optimizing soil compaction practices 176 (Najdi, 2023). The predicted γ_{dmax} at standard or modified Proctor effort can serve as the 177 reference for calculating the D_c for typical earthworks while the estimated w_{opt} for the 178 anticipated field compaction effort can guide moisture conditioning of fill materials (Miller 179 and Vahedifard, 2024). By predicting local γ_{dmax} values across a site, spatial variations in 180 achievable density can be assessed, allowing for more targeted compaction efforts. 181 Furthermore, estimated compaction parameters can inform initial earthwork planning and 182 specifications potentially streamlining the project timeline and reducing preliminary costs.

183 **2. Database Descriptions and Analysis**

184 The establishment of the database was based on a comprehensive testing regimen and a 185 systematic review of pertinent literature. The criteria delineating the inclusion of observations are derived from the specific objectives delineated within the ambit of this study. Each 186 187 observation admitted into the modeling database necessitates the application of at least two 188 distinct CE levels to homogenous soil specimens. Furthermore, to ensure the theoretical integrity of the modeling data, a criterion is enforced whereby the combination of the γ_{dmax} and 189 190 w_{opt} is selected such that the $S_{\gamma dmax}$ does not surpass the theoretical threshold of 100%. 191 Moreover, to maintain technical coherence within the modeling dataset, cohesive soils are 192 operationally defined in accordance with ASTM D2487 specifications, which mandate the 193 fines content (F_{200}) equal to or exceeding 50%. The calculation of CE levels adheres to 194 prescribed standards, with a concerted effort expended towards encompassing a broad 195 spectrum of such levels through an exhaustive data search. Additionally, the database is 196 constructed primarily utilizing natural soil samples, the majority of which exhibit w_L and I_P 197 below 100%, although a subset exceeding this threshold is also incorporated to enrich the 198 modeling horizon. It is imperative to underscore that, for the validation dataset sourced from 199 literature, a judicious selection process was employed, wherein datasets adhering to both the 200 aforementioned limits and those deviating from them were considered, thereby facilitating an assessment of the models' applicability across a wider array of soil compositions and 201 202 characteristics.

203 2.1. Test results data

To construct the database, a comprehensive testing program was developed, involving the collection of 156 soil samples from diverse locations within the Indus Plain, obtained from depths ranging between 1-2 meters. This selection aimed to encompass a broad spectrum of fine-grained soils for analysis. The characterization of these soil samples involved grain size 208 distribution analysis conducted through both sieve analysis (ASTM D422) and hydrometer 209 analysis (ASTM D7928), alongside Atterberg's limit tests adhering to ASTM D4318-95A. The 210 outcomes of the grain-size distribution analysis revealed that all examined soil samples were 211 classified as cohesive soils having fines (F_{200}) in a range of 50-100%, with grains such as 212 gravel, sand, silt, and clay distributed within defined ranges: 0% to 10%, 0% to 50%, 42% to 213 90%, and 10% to 58%, respectively. Atterberg's limit testing illustrated w_L and w_P spanning 214 from 15% to 78% and 9% to 26.6%, respectively, and I_P ranging from 1.63% to 60% (Fig. 1). 215 These parameters collectively facilitated the categorization of soils into distinct subcategories, 216 delineated as ML, CL-ML, CL, and CH according to ASTM D2487 (Fig. 1). Notably, the ML 217 subset exhibited w_L values ranging from 15% to 29% and I_P values from 0% to 5%, whereas 218 the CL-ML subset demonstrated w_L values between 19% and 28%, with I_P values ranging from 219 4% to 7%. The CL subset presented w_L and I_P ranges of 30% to 48% and 7.7% to 26.5%, 220 respectively, while the CH subset displayed ranges of 52% to 78% for w_L and 27.5% to 60% 221 for I_P . Furthermore, the clay activity (A_c) , defined as the ratio of I_P to clay fraction, exhibited a 222 range of 0.16 to 1.3 across all samples. This parameter has been utilized in previous models as 223 an input; however, its determination necessitates the hydrometer test, a labor-intensive and 224 time-consuming procedure coupled with Atterberg's limit test. Consequently, in the interest of 225 modeling simplicity and circumventing reliance on the hydrometer test, the current study 226 introduces an alternative parameter, namely fines activity (A_F) , defined as the ratio of I_P to the 227 fraction passing through the F_{200} . This parameter can be swiftly determined via sieve analysis 228 and Atterberg's limit test and was observed to range from 0.017 to 0.625 for the tested samples. 229 Thus, the testing dataset illustrates the collection of a diverse array of cohesive soil samples 230 for this investigation.

Subsequently, these soil samples underwent soil compaction tests using standard CE of 593
kN-m/m³ as per ASTM D-698 and modified CE of 2700 kN-m/m³ as per ASTM D-1557. The

233 relationship between the γ_d and w was plotted as a compaction curve, from which the γ_{dmax} and 234 w_{opt} were determined as shown in Figure 2. Standard compaction tests, yielded y_{dmax} and w_{opt} within a range of 13.5 kN/m³ to 19.5 kN/m³ and 10% to 25%, respectively. For CL, ML, CL-235 ML, and CH soils, y_{dmax} values ranged from 14.3 kN/m³ to 18.8 kN/m³, 15.9 kN/m³ to 19.3 236 kN/m³, 16.3 kN/m³ to 19.5 kN/m³, and 13.5 kN/m³ to 16.7 kN/m³, respectively. 237 238 Correspondingly, wopt values for CL soils ranged from 11% to 21.8%, while for ML, CL-ML, and CH soils, *w*_{opt} ranged from 10.5% to 19.9%, 10% to 18.9%, and 14.5% to 25%, respectively 239 240 (Fig. 2(a)). Furthermore, modified compaction tests, as illustrated in Figure 2b, yielded compaction parameters, including γ_{dmax} and w_{opt} , which fell within the ranges of 16 kN/m³ to 241 242 20.4 kN/m³ and 8.4% to 16.6%, respectively. These parameters were further delineated for each soil subgroup, with γ_{dmax} values ranging from 16.6 kN/m³ to 20.4 kN/m³ for CL, 17.8 243 kN/m³ to 20 kN/m³ for ML, 18 kN/m³ to 20.4 kN/m³ for CL-ML, and 13.5 kN/m³ to 16.7 kN/m³ 244 for CH. Corresponding wort values ranged from 9% to 16.6% for CL, 8.4% to 13.5% for ML, 245 246 8.4% to 13% for CL-ML, and 12.8% to 16% for CH. Thus, a total of 312 sets of observations 247 were yielded for the database based on this experimental program. Additionally, specific gravity (G_s) tests were conducted following ASTM D-854, revealing values ranging from 2.7 248 to 2.83. The G_s values were subsequently utilized to ascertain the zero air void line and S_{vdmax} 249 250 as follows:

251
$$S_{\gamma dmax} = \frac{\gamma_{dmax}}{G_s \cdot \gamma_w - \gamma_{dmax}} \times (w_{opt} \cdot G_s)$$
(1)

where γ_w is the unit weight of water. The results indicated that all combinations of γ_{dmax} and w_{opt} exhibited $S_{\gamma dmax}$ lesser than the theoretical range of 100% saturation and nearly over 80%. It is important to note that compaction tests, such as the standard and modified Proctor tests, generally target an optimal saturation range of close to 80%–90% for cohesive soils, with around 80% often being the minimum for desirable engineering properties (e.g., low permeability) (Miller and Vahedifard, 2024; USDA, 2000). However, the actual saturation
range mainly depends on the soil type and CE level.

259 2.2. Literature-based data

260 The research methodology encompassed a meticulous review of existing literature 261 encompassing over 500 publications to select the most suitable one for data extraction. This process commenced by pinpointing relevant scholarly works using tailored keywords 262 263 corresponding to the study's aims, such as maximum dry density, optimum moisture content, 264 compaction energy, standard and modified tests as well as variations like reduced 265 modified/standard, plasticity, and grain size distribution, etc. Databases like Web of Science, 266 Scopus, and Google Scholar were extensively searched to locate pertinent published literature. 267 Initially, abstracts of the selected studies were screened to determine their relevance, followed 268 by a comprehensive evaluation vis-a-vis the current study's objectives through in-depth 269 reading. Additionally, references cited within the searched studies were scrutinized to ensure 270 any overlooked but relevant literature was included. Finally, as mentioned earlier, the extracted 271 data underwent thorough scrutiny to identify and remove any outliers that exceeded the 272 theoretical conditions and other predefined thresholds established for the current study. As a result, 681 data observations were finalized to be included in the modeling dataset mainly from 273 274 a diverse range of literature from 1959-2020 (i.e., (Agus et al., 2010; Aldaood et al., 2015; 275 Associates et al., 2016; Bello, 2013; Benson and Trast, 1995; Blotz et al., 1998; Daniel and 276 Trautwein, 1994; Farooq et al., 2023, 2016; Gurtug and Sridharan, 2004; Horpibulsuk et al., 277 2009, 2008; Hussain, 2017; Ito and Komine, 2008; McRae, 1959; Mehmood et al., 2011; Miller 278 et al., 2002; Osinubi and Nwaiwu, 2005; Osinubi et al., 2006; Osinubi and Bello, 2011; Perez 279 N et al., 2013; Prasanna et al., 2020; Sabat, 2015; SAPEI et al., 1996; Sengupta et al., 2017; 280 Sridharan and Gurtug, 2004; Taha and Kabir, 2005; Tinjum et al., 1997; Tripathy et al., 2005; 281 Woon-Hyung Kim and Daniel, 1992; Yilmaz et al., 2016; Yogeshraj Urs and Prasanna, 2023;

282 Yusoff et al., 2017)). Atterberg's limit testing illustrated w_L and w_P ranging from 15.3% to 283 608% and 6% to 48.3%, and I_P spanning from 1.6% to 570.1% (Fig. 1). The soil classification 284 was ranged in CL, ML, CH, MH and CL-ML in these samples as per ASTM D2487. 285 Meanwhile, Sand and F_{200} were observed to be in the range of 0% to 50% and 50% to 100%, respectively, with A_F spanned from 0.001 to 11.4. Meanwhile, vast CE levels were procured in 286 the dataset from literature ranging from 202 kN-m/m³ to 10832.1 kN-m/m³. Meanwhile, the 287 γ_{dmax} and w_{opt} were in the range of 10.9 % to 22.5 % and 5.2% to 45%, respectively, with no 288 289 datapoint exceeding theoretical S_{ydmax} over 100%. The description of the modeling dataset by 290 amalgamating the testing dataset and the aforementioned literature dataset is presented in Table 291 1 and Figure 3. Moreover, within the context of literature, 139 datasets were obtained that met 292 all the specified selection criteria for this study, with the exception of having undergone at least 293 two distinct CE levels on identical samples and some observations having F_{200} less than 50%. 294 These data points were excluded from the modeling database used for both the model training 295 and testing processes. However, they were reserved for the external validation of the models 296 due to their ability to provide a diverse validation horizon. The compilation of this dataset 297 primarily originated from studies spanning the years 1993 to 2022 (e.g., (Akcanca and Aytekin, 2012; Al-Hussaini, 2017; Al-Khafaji, 1993; Burton et al., 2015; Clariá and Rinaldi, 2007; 298 299 Daniel and Wu, 1993; Delage et al., 2011; Duong et al., 2014; Fox et al., 2014; Günaydın, 300 2009; Inci et al., 2003; Khalid et al., 2019; Kiliç et al., 2016; Lim and Miller, 2004; Othman 301 and Benson, 2011; Rehman et al., 2017; Sawangsuriya et al., 2009; Shafiee, 2008; Shelley and 302 Daniel, 1993; Taïbi et al., 2008; Vassallo et al., 2007; Vega and McCartney, 2015; Wang et 303 al., 2017; Yang et al., 2022; Zhang et al., 2015). A detailed statistical description of the 304 validation database sourced from the literature is presented in Table 1.

305 **2.3. Data and input analyses**

306	The database comprising 1001 observations was established through the amalgamation of
307	testing data and literature-based data for model testing and training, encompassing a wide range
308	of soil classification and compaction-related parameters (Fig. 3). The selection of input
309	parameters was conducted based on theoretical relevance, ease of testing and statistical
310	significance. Initially, four sets of input parameters were identified in the database for the input
311	analysis based on theoretical relevance including Atterberg's limits (w_L , w_P , and I_P), grain size
312	(Sand fraction (Sand), F_{200} , A_c , Silt, Clay, and A_F), physical property (G_s) and compaction (CE).
313	The w_L can be obtained through standard tests outlined in ASTM D4318-95A, specifically
314	through Method A, i.e., Casagrande apparatus or Method B, i.e., fall cone apparatus. Similarly,
315	the w_P can be determined through plastic limit test following the ASTM D4318-95A, also
316	allowing for the calculation of the I_P as the difference between w_L and w_P . The Sand and F_{200}
317	can be assessed through sieve analysis testing in accordance with ASTM D6913. Additionally,
318	the A_F is calculated by dividing the I_P by F_{200} . For CE, the standard laboratory formula is given
319	by $CE = \frac{Number of blows \times Number of layers \times Weight of hamer \times Hieght of drop}{Volume of mold}$, as specified in ASTM
320	D697 and ASTM D1557 and for field a different formula can be employed $CE =$
321	Drawbar pull× Number of passes×Number of lifts for 0.31 m depth Drawbar width as per Johnson and Sallberg (1960).
322	Thus, the selection of these parameters limits the testing requirements for obtaining input
323	parameters to only sieve analysis and Atterberg limit tests, since CE does not require additional
324	testing and can be calculated using formulas based on the specific compaction task. Further,
325	these parameters, being essential to soil classification, offer engineers an initial, interpretable
326	insight into soil properties, which is critical for envisaging the engineering behavior of soils.
327	Parameters such as Silt, Clay, and A_c which require hydrometer analysis and G_s , were not
328	further considered, as their incorporation would necessitate testing in excess of the basic
329	requirements of USCS and AASHTO soil classification systems for model input despite their
330	potential relevance to compaction characteristics. However, considering the theoretical

relevance of G_s for soil compaction, it was indirectly used to determine $S_{\gamma dmax}$, which is included to evaluate the theoretical validity of the compaction parameters and various EVIs.

333 The statistical examination of the dataset utilized for model training and testing has revealed 334 considerable variability across all pertinent input parameters, namely w_L , w_P , I_P , Sand, F_{200} , A_{F_1} and CE, as delineated in Table 1 and Figure 4. Kernel Density Estimation (KDE) plots illustrate 335 336 the probability density (P_d) distribution, portraying a consistent trend of P_d elevation from low 337 to high plasticity ranges, which are representative of prevalent natural cohesive soils 338 worldwide. Furthermore, a congruent trend in P_d is observed across parameters w_L , A_F , and I_P . 339 Sand and F_{200} parameters also demonstrate notable variability, with heightened P_d evident at 340 both lower and higher value ranges for sand, and predominantly at higher values for F_{200} . CE 341 exhibits considerable variance, characterized by two instances of elevated P_d levels. 342 Conversely, output parameters, γ_{dmax} and w_{opt} , demonstrate extensive variance within defined 343 theoretical bounds, with heightened P_d occurring at central values for both. Subsequent analysis 344 employing excess kurtosis indicates that all input and output parameters exhibit Leptokurtic 345 distributions, except for sand and F_{200} , which manifest slightly Platykurtic distributions (Table 346 1). Moreover, skewness analysis reveals right-skewed distributions for all parameters, except 347 for F_{200} and γ_{dmax} , which exhibit slight left-skewedness. This analysis underscores a high degree 348 of symmetry in the distribution patterns of input and output parameters, albeit with minor 349 exceptions.

Furthermore, a meticulous correlation analysis was conducted, involving the generation of both correlational and Pearson correlation coefficient (PC) matrices to scrutinize the interrelationships among the input and output variables, as illustrated in Figure 5. This comprehensive examination unveiled that no individual input parameter exhibits a significantly elevated or negligible correlation i.e., PC<0.1, as quantified by the PC, with the output parameter. This observation suggests that no single parameter singularly possesses the capacity

356 to yield a substantial correlation with the output parameter, indicating the presence of a 357 multifaceted relationship. Moreover, the assessment of correlations among the input variables 358 revealed moderate to low PC values, indicative of a diminished likelihood of multicollinearity 359 among the input parameters. Notably, γ_{dmax} and w_{opt} demonstrated a significantly high PC and 360 a linear relationship, underscoring a discernible synchronization between these parameters, 361 thereby reflecting the coherence and reliance of the dataset. Based on these insights, it was 362 ascertained that all input parameters designated for inclusion exhibited reasonable statistical 363 robustness. Additionally, in the context of ML-based modeling, the analysis of input 364 parameters necessitates consideration vis-a-vis the number of data points, as a larger dataset 365 provides a broader modeling horizon, while a greater number of statistically suitable input 366 parameters contributes to enhanced predictive accuracy. However, a balanced ratio of at least 367 5 data points per input parameter is deemed desirable (ur Rehman et al., 2022); for the present 368 dataset, this ratio stands at 143, exceeding the prescribed threshold value.

369

3. Modeling and Evaluation Methods

370 Figure 6 presents the overall methodology of the current study. Drawing upon input analysis 371 that accounts for both physical and statistical significance, the input parameters employed comprise sieve analysis, Atterberg's limits, and compaction-based parameters. The output 372 373 parameters can be expounded with input parameters as follows.

374
$$\gamma_{dmax} = f(w_L, w_P, I_P, \text{Sand}, F_{200}, A_F, \text{CE})$$
 (2)

375
$$w_{opt} = f(w_L, w_P, I_P, \text{Sand}, F_{200}, A_F, \text{CE})$$
 (3)

376 Furthermore, in order to construct machine learning (ML) based models, the database 377 underwent partitioning into training and testing sets at a ratio of 70% to 30%. Additionally, an 378 independent dataset constituting approximately 14% of the total data was reserved for external 379 validation, distinct from the modeling process. A comprehensive array of ML methodologies 380 was employed, encompassing three variants of black-box techniques, including the enhanced decision tree-based modeling approaches including Boosting Programming (i.e., XGBoost)
and RF, alongside a conventional feed-forward ANN. Grey-box techniques were represented
by two variants: Genetic Programming (i.e., GEP) and Evolutionary Programming (i.e., MEP).
In addition, multiple linear regression (MLR) which is a white-box technique, was included as
a baseline for comparison with other techniques.

386 Figures 7-10 present the algorithm architecture of different ML algorithms designed for this 387 study. Extreme Gradient Boosting (XGBoost) is an advanced decision tree-based machine 388 learning algorithm known for its efficiency and effectiveness in solving supervised learning 389 problems to develop predictive models (Fig. 7). By utilizing a gradient-boosting framework, 390 XGBoost sequentially combines weak learners, typically decision trees, to form a strong 391 ensemble model, making it a superior variant compared to other decision tree-based techniques 392 (Chen and Seo, 2023). It incorporates regularization methods like Lasso (L1) and Ridge (L2), 393 which help prevent overfitting and enhance generalization by applying penalties to the 394 coefficients' magnitudes. Additionally, XGBoost is optimized for high performance, offering 395 parallel and distributed computing capabilities that enable fast training on large datasets and 396 help capture complex data patterns. It also provides customizable parameters and feature 397 importance scores, making it a flexible and interpretable choice for various domains, especially 398 geotechnical databases. The XGboost algorithm developed for the current study can be 399 mathematically expounded as follows.

400
$$O_i = \sum_{i=1}^n L(y_i, \hat{y}_i) + \sum_{k=1}^K \Omega(f_k)$$
 (4)

401
$$\Omega(f_k) = \gamma T + L_1 + L_2$$
 (5)

402 where O_i is the objective, $\Omega(f_k)$ is the regularization function, $L(y_i, \hat{y}_i)$ is the loss function, with 403 *n* representing the number of training samples, *K* is the number of trees and γT defines the 404 thickness of the decision tree. Random Forest (RF) is another powerful ensemble learning 405 algorithm that constructs multiple decision trees during training, each trained on a random 406 subset of the data and features using a bagging technique (Fig. 8). Similar to XGBoost, RF 407 offers insights into feature importance and robustness against overfitting through the 408 aggregation of predictions. However, unlike XGBoost, which uses gradient boosting and 409 regularization, RF relies on the diversity of decision trees and bagging to achieve predictive 410 power. Gene Expression Programming (GEP) is a gray-box machine learning method inspired 411 by genetic evolution, utilizing regression and neural techniques to solve complex problems. It 412 iteratively adjusts parameters to optimize performance and employs expression trees to 413 represent nonlinear entities (Fig. 9). GEP has shown promising results in handling complex 414 geotechnical data, making it a suitable choice for the current modeling study. Multi-Expression 415 Programming (MEP), another evolutionary modeling approach, uses fixed-length binary 416 strings to encode multiple computer programs within a single chromosome. MEP applies a 417 fitness evaluation process to generate the most optimal solution through recombination and 418 mutation of chromosomes (Fig. 10). Artificial Neural Networks (ANN) are black-box models 419 where data flows through interconnected nodes across layers, learning complex patterns from 420 input data via activation functions applied to the weighted sum of inputs. A feed-forward ANN 421 model is utilized in this study to test various black-box methods on the geotechnical dataset. 422 Meanwhile, Multiple Linear Regression (MLR) is a widely used statistical method that models 423 the relationship between a dependent variable and multiple independent variables; it estimates 424 the coefficients that best fit the data.

This selection facilitated a comprehensive exploration of ML modeling paradigms on the established geotechnical database for compaction modeling. Multiple models were iteratively developed through algorithmic refinement and parameter optimization across the spectrum of employed techniques. The models exhibiting superior statistical performance were identified through a meticulous evaluation process. The most refined models derived from each ML 430 technique further underwent meticulous examination and comparison, predicated upon a 431 variety of absolute and relative statistical KPIs. The ML-based model's performance underwent 432 evaluation through distinct categories of key performance indices (KPIs). This includes error 433 indices such as root mean squared error (RMSE), relative root mean square error value (RRMSE), mean absolute error (MAE), and mean absolute percentage error (MAPE). 434 435 Additionally, correlation and effeciency indices, comprising Nash-Sutcliffe efficiency coefficient (NSE), Kling-Gupta efficiency coefficient (KGE), correlation coefficient (R²), 436 437 residual sum of square (RSS), norm of residual (NR) and adjusted correlation coefficient (adj 438 R²), and PC were analyzed as per ur Rehman et al., (2022). These indices have been chosen to 439 encompass relative and absolute statistical perspectives, facilitating a comprehensive model 440 performance analysis. Additionally, variance analysis (ANOVA) was performed on the 441 developed models to assess their statistical integrity including F-value and prob>F.

442 Subsequently, the performance of these optimized models, as determined by the designated 443 criteria, was compared with that of existing models in the literature, utilizing the modeling 444 dataset. Additionally, both the optimized and the literature-based models underwent further 445 validation procedures utilizing an independent validation dataset, and their performance was 446 assessed using standard and customized EVIs. To further validate the credibility of the 447 proposed model, an additional dataset comprising 139 observations sourced from existing 448 literature was utilized. This dataset served to assess the predictive efficacy of the proposed 449 model, comparing its performance with that of established models documented in prior 450 literature some of which even used this validation dataset in their modeling process. Various 451 standard EVIs, including the coefficient of determination (R), the correlation coefficient (R_m), and the slopes of regression lines (k and k'), along with their corresponding indices (R_0 and 452 453 R_0), were methodically assessed in this comparative analysis as per Rehman et al., (2024). 454 Additionally, customized EVIs were developed to assess the compaction characteristics,

455 including Normalized Absolute Percentage Error (NAPE) and Outlier $S_{\gamma dmax}$ ($S_{\gamma dmax(ol)}$). NAPE 456 is defined mathematically as follows:

457 NAPE =
$$\left|\frac{E_i - M_i}{((E_i + M_i)/2)}\right| \times 100$$
 (6)

458 NAPE was further customized for the w_{opt} and γ_{dmax} in accordance with AS 1289.5.1.1 and AS 459 1289.5.2.1 standards, which stipulate that NAPE should not exceed 20% and 4% for the former 460 and latter, respectively, for more than 5% of prediction samples in a validation dataset, with 461 certain exceptions in high plastic clays (Spagnoli and Shimobe, 2020). Furthermore, Sydmax(ol) 462 is defined when Eq. 1 for any model prediction for the combination of w_{opt} and γ_{dmax} yields a 463 value exceeding 100% or less than 0 (Tarantino and De Col, 2008). This ensures the theoretical 464 validity of the developed model by verifying its adherence to the theoretical bounds of the soil 465 saturation state. $S_{\gamma dmax(ol)}$ and the outlier NAPE (NAPE_{ol}) for w_{opt} and γ_{dmax} can be defined as 466 follows:

$$467 \quad \text{NAPE}_{ol} = \frac{k_{NAPE(ol)}}{n} \times 100 \tag{7}$$

468
$$S_{\gamma dmax(ol)} = \frac{k_{S\gamma dmax(ol)}}{n} \times 100$$
(8)

469 where $k_{(ol)}$ denotes the count of outliers for each index, taking into account the pertinent 470 theoretical bounds.

Finally, the most sophisticated model was proposed, marking the culmination of a rigorous process in selecting the optimal ML-based models for this study. Furthermore, the modeling mechanism of the proposed model was subjected to thorough analysis through Shapley additive explanations (SHAP) analysis on the modeling dataset and parametric and sensitivity evaluations on the assumed ranged dataset.

476 **4. Results and Discussion**

477 **4.1. Model Development**

478 *4.1.1. XGBoost model*

479 An extensive XGBoost modeling approach was utilized to construct a robust predictive model for predicting γ_{dmax} and w_{opt} parameters. Model training procedures were conducted to attain 480 481 optimal settings that yield high predictive accuracy while mitigating model complexity. By 482 meticulously fine-tuning the model parameters and iteratively refining the algorithmic settings, 483 a level of predictive accuracy was achieved that closely mirrors experimental values. This 484 optimization process was achieved by establishing specific thresholds for model complexity 485 parameters and varying algorithmic parameters within these bounds. Optimal settings were 486 determined wherein the number of trees was limited to 100, each with a depth of 6, and a learning rate of 0.30 was employed. Additionally, the fraction of features and regularization 487 488 constant were constrained to 1.00. Through iterative refinement, the best-performing model 489 was identified based on these algorithmic constraints. The optimal model for γ_{dmax} showed a 490 high level of accuracy in the prediction aligning with experimental observations (Fig. 11a). 491 Both training and testing data points and trend lines exhibited minimal deviation from the ideal 45-degree line remaining within the $\pm 5\%$ reference error band with R² of 0.99 and 0.99, 492 493 respectively (Table 2), indicative of strong model performance. Similarly, the predictive accuracy of w_{opt} was demonstrated through XGBoost modeling, with the predicted values 494 495 closely matching experimental observations mainly remaining within the $\pm 5\%$ reference error band of the 45-degree line with R^2 of 0.98 and 0.98 for testing and training databases, 496 497 respectively (Fig. 12a). Notably, trend lines for both predicted and experimental data points 498 remained consistent with the 45-degree line, further affirming the model's reliability. The close 499 alignment between the trend lines of testing and training datasets for both models and the 45-500 degree line suggests that the model generalizes well to unseen data and model is interpretable

and aligns well with domain knowledge. This also indicates that the model has learned the underlying patterns in the data without overfitting the training set. These findings and statistical KPIs as manifested in Table 2 underscore the high predictive accuracy and interpretability afforded by the developed XGBoost models in predicting γ_{dmax} and w_{opt} parameters. XGBoost model is highly applicable when prediction accuracy of compaction characteristicscs is critical, and the data shows complex, non-linear relationships.

507 4.1.2. RF model

An RF modeling approach was undertaken to develop models for γ_{dmax} and w_{opt} , involving 508 509 meticulous fine-tuning of model parameters and iterative refinement of algorithmic settings. 510 Through this process, optimal models were obtained based on their predictive performance and 511 complexity considerations. Notably, the optimal model for y_{dmax} exhibits minimal deviations 512 between predicted and experimental values, as evidenced by their proximity to the 45-degree line within $\pm 5\%$ reference error band across both testing and training datasets with R² of 0.93 513 514 and 0.83, respectively. Additionally, while slight deviations are observed at extreme values, 515 the trend lines for both datasets largely align with the 45-degree line (Fig. 11b). Similarly, the 516 optimal RF model for *w_{opt}* demonstrates a comparable performance, with minimal deviation 517 between predicted and experimental values across testing and training datasets yielding R² of 518 0.95 and 0.92, respectively, and trend lines consistent with the 45-degree line (Fig. 12b). These 519 analyses and statistical KPIs of the developed models in Table 2 highlight a good performance of the optimal RF models for γ_{dmax} and w_{opt} . The RF model's performance also suggests a good 520 521 balance between accuracy and generalizability for the prediction of γ_{dmax} and w_{opt} . Its ensemble 522 nature allows it to capture non-linear relationships while maintaining robustness against 523 overfitting. This makes the RF model particularly suitable for scenarios where both predictive 524 power and model generalizability are desired.

525 4.1.3. GEP model

526 A wide-ranging GEP modeling methodology was employed to optimize genetic operators, 527 constants, and general parameters. This optimization procedure was facilitated through a 528 stepwise GEP modeling strategy, iteratively transitioning from simpler to more complex 529 algorithmic parameters to enhance predictive performance. The attainment of the optimal 530 model configuration necessitated meticulous adjustment of mutation, inversion, genetic 531 recombination, uniform recombination, and constant fine-tuning rates, resulting in respective 532 values of 0.00138, 0.00546, 0.000277, 0.00755, and 0.00206. Upon thorough evaluation, the 533 optimal GEP model for predicting γ_{dmax} exhibited a moderate degree of dispersion between 534 predicted and experimental values across both testing and training datasets centered around the 535 45-degree line with R^2 of 0.77 and 0.71, respectively. It is noteworthy that the trend lines for 536 both datasets displayed deviations, characterized by underestimation at higher values and 537 overestimation at lower values (Fig. 11c). A similar trend was observed in the estimation of 538 w_{opt} with R² of 0.78 and 0.71 for training and testing datasets, respectively (Fig. 12c). These observations and statistical KPIs (Table 2) suggest that the GEP models predict γ_{dmax} and w_{opt} , 539 540 reasonably aligning with experimental observations while manifesting a moderate degree of 541 discrepancies. The performance of the GEP model indicates its potential for capturing the 542 underlying patterns in the data. However, the observed deviations in γ_{dmax} and w_{opt} predictions 543 suggest that the model may be struggling to fully represent the complexity of the relationships between variables in the current dataset. This model could be particularly useful in situations 544 545 where a balance between interpretability and predictive power is required, and insights into the 546 data structure are needed, especially when a more flexible model is desired, albeit with some 547 limitations in accuracy.

549 MEP modeling was employed to achieve optimal models for γ_{dmax} and w_{opt} by varying the 550 algorithmic parameters and applying multiple evolutionary iterations. The configuration of the 551 MEP algorithm involved the establishment of two subpopulations, each composed of 1000 552 iterations. It implemented a crossover probability of 0.9 and incorporated a tournament size of 2. Based on the statistical KPIs, the best-performing MEP models for y_{dmax} and w_{opt} were 553 finalized. The optimal MEP model predictions for γ_{dmax} showed a considerable level of 554 555 scatteredness in comparison to experimental values for both testing and training datasets around the 45-degree line, with R^2 values of 0.65 and 0.61, respectively (Fig. 11d). The trend 556 557 lines of both testing and training datasets underscore considerable underestimation at higher 558 values and overestimation at lower values. A similar trend was observed for the w_{opt} prediction by the optimal MEP model, with slightly improved R^2 values of 0.71 and 0.66, respectively, 559 560 for the training and testing datasets (Fig. 12d). These analyses and statistical KPIs of both 561 optimal MEP models for γ_{dmax} and w_{opt} (Table 2) demonstrate considerably low prediction 562 accuracy, generalizability, and interpretability. However, this model offers simplicity, ease of 563 interpretation, and an evolutionary prediction stream, its applicability may be limited to scenarios where slightly less accurate estimates of γ_{dmax} and w_{opt} are sufficient. 564

565 4.1.5. ANN model

The feedforward ANN model was constructed with a variable number of neurons ranging from 10 to 100 per hidden layer. The selection of this range aimed to strike a balance between model complexity and efficacy, as excessively high neuron counts tend to yield intricate and burdensome models. Optimal performance was attained when employing 100 neurons, coupled with an α -value of 10⁻⁴. The ANN model developed for predicting γ_{dmax} exhibited a discernible discrepancy between predicted and experimental values, as evidenced by respective R² values of 0.70 for both the training and testing datasets (Fig. 11e). Notably, trend line analysis revealed 573 a tendency towards overestimation at lower values and underestimation at higher values. A similar pattern was observed in the prediction of w_{opt} by the optimal ANN model, yielding R² 574 575 values of 0.71 and 0.66 for the training and testing datasets, respectively (Fig. 12e). These 576 analyses, along with statistical KPIs presented in Table 2, collectively suggest that the 577 feedforward ANN models exhibit relatively low accuracy, generalizability, and 578 interpretability, particularly concerning predictions of γ_{dmax} and w_{opt} . The model's performance 579 and its tendency to overestimate at lower values and underestimate at higher values suggest 580 that it may be particularly useful in mid-range predictions of γ_{dmax} and w_{opt} . In practical 581 applications, this ANN model could be employed in preliminary soil compaction assessments 582 or as part of a larger ensemble of models to provide a comprehensive view of soil behavior.

583 4.1.6. MLR model

584 MLR was also utilized in this study, as it stands as the most prevalent technique in the existing literature for developing predictive models concerning γ_{dmax} and w_{opt} . However, the MLR 585 586 approach yielded models displaying substantial deviations in the prediction of γ_{dmax} , as indicated by relatively low R² values of 0.55 and 0.54 for the training and testing datasets, 587 588 respectively (Fig. 11f). Notably, both the training and testing dataset trend lines exhibited 589 significant overestimation and underestimation in comparison to the 45-degree line at low and 590 high values. A parallel pattern emerged in the prediction of wopt using MLR, albeit with marginally enhanced R^2 values of 0.63 and 0.71 for the training and testing datasets, 591 592 respectively (Fig. 12f). These analyses, in conjunction with statistical KPIs (Table 2), 593 collectively underscore the limited accuracy and generalizability exhibited by MLR models in 594 predicting γ_{dmax} and w_{opt} . This suggests that while MLR is simple and interpretable, its 595 applicability in the current context is limited. The model's performance could potentially be 596 improved through feature engineering but more complex ML models are better suited for this 597 particular problem.

598 **4.2. Performance analysis**

599 4.2.1. Performance analysis of developed models

600 The performance of the best models from all the applied ML techniques was evaluated to 601 identify the most suitable models for further analysis, based on the statistical KPIs presented 602 in Figure 13 and Table 2. Regarding correlation and efficiency indices (i.e., R², PC, adj R², KGE, and NSE), the model performance showed a significant improvement in the order of 603 604 MLR, MEP, ANN, GEP, RF, and XGBoost for both γ_{dmax} and w_{opt} . All models exhibited better 605 performance on the training dataset compared to the testing dataset for both categories of 606 models. XGBoost demonstrated the smallest reduction in performance from the training to the 607 testing dataset for both y_{dmax} and w_{opt} , followed by ANN, MLR, RF, GEP, and MEP for y_{dmax} (Fig. 13a), and RF, GEP, MEP, and ANN for w_{ovt} (Fig. 13b). These correlation and efficiency 608 609 indices clearly indicate that the XGBoost model outperforms other models (Table 2), as all 610 these indices are close to unity, demonstrating high prediction accuracy (Figure 13). The RF 611 model also performed excellently in terms of correlation and efficiency indices. However, all 612 other models showed values below 0.9 for these indices. These results highlight that black-box 613 decision-tree-based ML techniques effectively approximate predicted values to experimental 614 values in the current geotechnical database (Shi and Wang, 2021).

615 The performance analysis was further conducted using multiple error indices (i.e., MAE, MAPE, MSE, RMSE, and NRMSE), covering both absolute and relative statistical 616 617 perspectives. The models' performance was consistent with the results from correlation and 618 efficiency indices for both testing and training datasets for γ_{dmax} and w_{opt} (Table 2 and Fig. 13). 619 The models' performance improved in terms of error indices in the order of MLR, MEP, ANN, GEP, RF, and XGBoost for both γ_{dmax} and w_{opt} . The XGBoost model outperformed all the 620 models, yielding error indices close to zero (Table 2 and Figure 13). The RF model also showed 621 relatively low error indices compared to other models except XGBoost. Higher error indices 622

623 were observed for GEP, MEP, ANN, and MLR. Furthermore, XGBoost exhibited 624 exceptionally low NR and RSS, with RF showing the second-best performance, while other 625 models showed high values indicating larger residuals in predictions. These analyses 626 emphasize the extremely low prediction error by XGBoost and the reasonable performance of 627 RF on the current database. Nevertheless, all models demonstrated satisfactory performance, 628 as evidenced by high F-values and low Prob>F in the ANOVA, with XGBoost showing the 629 highest F-value followed by RF. Based on the comprehensive performance across all statistical 630 KPIs, XGBoost exhibited exceptionally high prediction accuracy outperforming all the models. 631 At the same time, the RF model also showed reasonable performance compared to other models 632 except XGBoost for both y_{dmax} and w_{opt} . Thus, XGBoost and RF models are shortlisted for 633 further evaluation.

634 *4.2.2. Performance analysis of shortlisted and existing models*

635 The performance of existing models in the extant literature (e.g., (Al-Khafaji, 1993; Blotz et 636 al., 1998; Farooq et al., 2016; Günaydın, 2009; Gurtug and Sridharan, 2004; Ito and Komine, 2008; Sridharan and Nagaraj, 2005; Wang and Yin, 2020)) for predicting γ_{dmax} and w_{opt} , either 637 638 with CE as an input parameter or without specifying bounds for any particular CE level, was 639 evaluated using the current training and testing datasets used for the model development to 640 compare with the proposed ML models, i.e., XGBoost and RF, developed in this study. All 641 existing models exhibited substantial deviations between predicted and experimental γ_{dmax} and 642 w_{opt} values from the 45-degree line, with these deviations significantly exceeding the reference 643 \pm 5% error band, indicating inferior performance compared to XGBoost and RF (Figs. 12a, b; 644 13 a, b; 14a; 15a). This finding suggests that the applicability of existing models is limited to 645 certain thresholds but to a larger spectrum of cohesive soils and CE levels. Furthermore, performance comparisons based on correlation indices (R² and PC) and error indices (MAE, 646 647 RMSE) revealed suboptimal performance of all the existing models and excellent performance

648 of the proposed models for predicting γ_{dmax} and w_{opt} , when combining the training and testing 649 datasets used previously (Figs. 14b, c; 15b, c). XGBoost outperformed all other models based 650 on this big data showing a wider application range. The Taylor diagram analysis further 651 confirms that XGBoost predicts γ_{dmax} and w_{opt} with the least deviation and the highest 652 correlation strength, followed by RF (Fig. 16). In contrast, all existing models demonstrated a 653 larger deviation from experimental values in their predictions, with a standard deviation 654 exceeding 2 (Fig. 16). This indicates a low fidelity of these models in predicting accurate 655 results. The superior performance of XGBoost and RF in comparison to existing models 656 underscores their robustness and reliability in capturing the underlying patterns in this big 657 dataset, as evidenced by their proximity to the experimental values on the Taylor diagram. It 658 is noteworthy that while all MLR-based models demonstrated a high degree of deviation, the 659 MEP-based model by Wang and Yin (2020) outperformed the other existing models but still 660 exhibited inferior performance to the MEP model developed in the current study demonstrating 661 the effectiveness of training the model on a big database (Figs. 14 and 15 and Table 2). The 662 superior performance of XGBoost and RF compared to existing models can be attributed to their training on a larger dataset encompassing a broad spectrum of soil plasticity, 663 664 classification, and CE levels (Chen and Seo, 2023). It is also important to note that the part of the database used in this performance analysis also serves as a parent database, necessitating 665 666 further verification of these models as presented in the following section.

667 4.3. External validation

The shortlisted models, namely XGBoost and RF, along with existing models from the current literature, were validated using an independent dataset of 139 observations obtained from previous studies. This dataset, which spans a wide range of statistical input and output parameters (Table 1), was not used in the model testing and training phases, thus termed as an independent dataset. It was observed that XGBoost predicted the γ_{dmax} and w_{opt} values within a 673 $\pm 5\%$ reference error band, whereas all other models exhibited greater deviations (Fig. 17). 674 Taylor diagram analysis further confirmed these findings, indicating that XGBoost predicted 675 γ_{dmax} and w_{opt} values closest to the experimental results, followed by the RF and the MEP model 676 by Wang and Yin (2020) (Fig. 18). Most existing models showed significant deviations in γ_{dmax} 677 and w_{opt} , highlighting their lower fidelity in prediction accuracy. The external validation was 678 extended to assess the models' ability to yield a combination of γ_{dmax} and w_{opt} that breaches the 679 threshold S_{ydmax} value, i.e., higher than 100% or equal to or lower than 0%. It was observed that all models tended to produce some S_{ydmax} values outside theoretical bounds at certain instances, 680 681 except for XGBoost, which consistently predicted γ_{dmax} and w_{opt} values close to the 682 experimental data without breaching theoretical limits (Fig. 19). This indicates that other 683 models are prone to unacceptable results, while XGBoost effectively captures minimal 684 prediction error and remains within the desired bounds of 70% $< S_{ydmax} < 100\%$ as of 685 experimental values (Fig. 19). This performance is mainly attributed to the screened database 686 used for model development, which excluded observations yielding unacceptable S_{ydmax} 687 combined with the sophisticated training ability of XGBoost demonstrated on the current 688 database to maintain minimal error indices and close proximity with experimental values.

689 Further external validation was conducted by assessing the performance of the models on the 690 independent dataset using standard Evaluation Indices (EVIs) (i.e., R, R_m, k, k', R₀, and R₀') 691 and customized EVIs (NAPE_{ol} and $S_{\gamma dmax}$ (ol)) for γ_{dmax} and w_{opt} , as presented in Tables 3 and 4, 692 respectively. The results indicate that XGBoost maintains all the EVIs within desirable ranges 693 set to demonstrate high prediction accuracies, whereas the other models struggle to do so, 694 failing in some or all EVIs. This demonstrates the superior prediction accuracy of XGBoost 695 and its robust capability to perform global predictions of cohesive soil compaction within 696 acceptable limits. In contrast, the other models exhibit certain limitations, failing to 697 consistently achieve desirable EVI metrics. These findings highlight the efficacy of XGBoost 698 in modeling complex soil compaction parameters, reinforcing its potential for broader 699 applications in geotechnical engineering. The comprehensive evaluation underscores the 700 model's ability to generalize well across diverse datasets, thus providing reliable predictions. 701 This superior performance can be attributed to the advanced algorithmic structure of XGBoost, 702 which effectively captures nonlinear relationships and interactions within the data coupled with 703 training on a big and systematic dataset, resulting in higher fidelity and precision (Chen and 704 Seo, 2023; Shi and Wang, 2021). Consequently, XGBoost stands out as a reliable tool for 705 predicting γ_{dmax} and w_{opt} , offering significant improvements over traditional and other ML 706 models in this domain.

707 **4.4. Model explanation and modeling mechanism analysis**

708 4.4.1. Proposed model explanation

709 The XGBoost model is a black box, making it difficult to interpret it in terms of mathematical 710 formulations for predictions. To improve interpretability, SHAP analysis was used, based on 711 modeling data used in this study. SHAP assigns rank values to input features for individual 712 predictions, offering insight into how input features, i.e., Atterberg's limit, gradation 713 parameters and compaction effort affect predictions of γ_{dmax} and w_{opt} . (X. Li et al., 2024). The 714 SHAP summary plots for the prediction of the XGBoost model proposed for γ_{dmax} and w_{opt} in 715 this study are presented in Figures 20 (a) and (b), respectively. In SHAP summary plots, the 716 horizontal axis represents SHAP values, which indicate the extent to which each input feature 717 pushes the prediction higher (positive SHAP values) or lower (negative SHAP values). Each 718 row corresponds to an input feature, and each dot represents a SHAP value for a particular 719 observation. The color gradient from blue (low feature values) to red (high feature values) 720 shows how the magnitude of each input feature's value affects the model's output.

721 The CE feature has a particularly strong impact on γ_{dmax} and w_{opt} . Low values significantly 722 reduce the prediction of γ_{dmax} and increase the prediction of w_{opt} , as indicated by a cluster of 723 blue dots with negative and positive SHAP values, respectively. Conversely, high values of CE 724 push the prediction upward and downward for γ_{dmax} and w_{opt} , respectively, indicating that this 725 feature is a key driver for increasing γ_{dmax} and decreasing w_{opt} . w_L also shows a substantial 726 influence on both γ_{dmax} and w_{opt} . High values of w_L increase the prediction of γ_{dmax} and low 727 values decrease it; meanwhile, a reverse response was observed for w_{opt} . This feature has a relatively wide distribution for both γ_{dmax} and w_{opt} , indicating interactions with other features 728 729 or nonlinear effects. w_P displays a balanced spread around zero for both γ_{dmax} and w_{opt} , with 730 high values associated with a slight increase in γ_{dmax} and low values linked to a decrease in 731 the prediction of γ_{dmax} ; meanwhile, a reverse trend was observed for w_{opt} . This distribution 732 pattern suggests that w_P has a moderate but consistent effect on both γ_{dmax} and w_{opt} since 733 clustering is closer to zero SHAP value as compared CE and w_L. Moreover, CE has a consistent 734 impact on both γ_{dmax} and w_{opt} . In contrast, w_L and w_P have slightly varying degrees of impact 735 on y_{dmax} and w_{opt} , with a stronger influence on w_{opt} than on y_{dmax} . I_P has a also mixed influence 736 on compaction characteristics, with high values leaning toward increasing γ_{dmax} , while low 737 values slightly decrease; a reverse trend was observed for w_{opt}. However, the distribution pattern of IP shows an interaction with other features and more clustering close to zero showing 738 739 less impact than CE, w_L and w_P . A_F , on the other hand, shows a less pronounced impact for 740 both γ_{dmax} and w_{opt} ; the values cluster around zero, meaning it slightly affects the predictions. 741 The Sand and F_{200} features also show a los impact on γ_{dmax} and w_{opt} , as most SHAP values are 742 concentrated near zero, indicating these features have little effect on the models' output in 743 comparison to CE, w_L , w_P and I_P . Moreover, the occasional and frequent occurrence of red and 744 blue dots across negative and positive SHAP values for input features suggests that the impact 745 of each feature is influenced by its interactions with other features for different instances in

predicting γ_{dmax} and w_{opt} , thereby helping to bridge gaps in prediction and enhance prediction accuracy.

748 Overall, w_L and CE stand out as the most influential features playing a primary role in 749 predicting γ_{dmax} and w_{opt} . w_P has a secondary role, with moderate effects that mirror w_L 's trend 750 in predicting compaction parameters. I_P and A_F , have a tertiary and F_{200} , and Sand exhibits a 751 quaternary role. This shows that the proposed XGBoost aligns with geotechnical principles, as 752 increased CE allows particles to rearrange efficiently at lower moisture levels and decrease the 753 void spaces significantly resulting in high γ_{dmax} . w_L shows a strong positive correlation with 754 y_{dmax} and w_{opt} , reflecting that soils with higher w_L require more water for optimal compaction 755 due to their greater water-holding capacity and undergo less densification while w_P and I_P also mirror this impact in a comparatively less pronounced manner. The small impact of F_{200} and 756 757 Sand suggests that grain size distribution shows low influence over compaction characteristics 758 compared to Atterberg's limit and CE for cohesive soils but their impact somewhat influences 759 the impact of other peoperties.

760 4.4.2. Parametric analysis

761 A parametric analysis was conducted by maintaining all parameters at their minimum values 762 and varying individual input parameters to observe the impact on the model's performance, as illustrated in Figure 21. This analysis revealed that in the XGBoost model, the w_{opt} increases 763 764 while the γ_{dmax} decreases with increases in w_L , w_P , and I_P , with w_L exerting the most significant 765 influence among them. Specifically, the impact of w_L is pronounced at approximately 100%, 766 after which its influence becomes negligible. The variables Sand and F_{200} demonstrated inverse 767 effects relative to each other and slightly impacted compaction parameters. This effect was 768 significant only when Sand was below 50% and F_{200} exceeded 50%, highlighting that the 769 model accounts for the impact within the fine-grained soil boundary defined by ASTM D2487,

770 given the data limitations for cohesive soils. Furthermore, the CE increased γ_{dmax} and decreased 771 w_{opt} , consistent with basic soil mechanics principles. However, this impact was significant only 772 for CE values below 5000 kN-m/m³, after which it became less significant. The variable A_F 773 exhibited a slight impact on γ_{dmax} and w_{opt} , primarily at lower values. The XGBoost model 774 consistently performed without anomalies, whereas the RF model exhibited some 775 irregularities. For instance, with CE values, the RF model showed a decrease in w_{opt} up to 2500 776 kN-m/m³, followed by an increase up to 5000 kN-m/m³. Similar irregularities were observed 777 for F_{200} and Sand in the RF model. These irregularities can be regarded as the reason for the 778 inferior performance of RF than XGBoost.

Additionally, the model's efficacy was evaluated by examining the combination of predicted γ_{dmax} and w_{opt} to assess its impact on $S_{\gamma dmax}$, by varying G_s within the theoretical bounds of 2.65 and 2.9 for cohesive soils (Fig. 22). The XGBoost model consistently yielded theoretically valid results, did not produce a combination that resulted in $S_{\gamma dmax}$ exceeding 100% for any instance. In contrast, the RF model frequently produced $S_{\gamma dmax}$ values surpassing 100%. This demonstrates the robust underlying modeling mechanism of the XGBoost model, enabling it to accurately predict γ_{dmax} and w_{opt} while adhering to theoretical constraints.

786 4.4.3. Sensitivity analysis

787 The sensitivity analysis using the assumed database used in parametric analysis revealed that 788 in the XGBoost model, all input parameters possess a certain S_i, validating the input analysis 789 conducted for this study (Figure 23). Notably, w_L and CE emerged as the most sensitive 790 parameters for γ dmax and w_{opt} , similar to the SHAP analysis. Consequently, the XGBoost 791 model is suitable for application across a range of cohesive soil classifications and varying CE 792 levels, accommodating a wide range of variations in these two most significant input features. 793 The S_i for the XGBoost model varied in the order of w_L , CE, w_P , I_P , A_F , Sand and F_{200} for γ_{dmax} , 794 and CE, w_L, w_P, I_P, A_F, F₂₀₀, and Sand for w_{opt} (Fig. 22). This indicates a robust modeling process

employed by the XGBoost algorithm, which mathematically bounds different parameters with distinct schemes for γ_{dmax} and w_{opt} , thereby accurately predicting these values.

797 **5. Practical Application**

798 The proposed method in this study for predicting γ_{dmax} and w_{opt} at arbitrary CE levels has 799 significant implications for field applications in geotechnical engineering and construction 800 projects. In large-scale earthwork operations, where soil properties can vary considerably 801 across the site, this method offers a more efficient alternative to traditional laboratory and field 802 testing for each location. By utilizing readily available soil parameters such as w_L and w_P , field 803 engineers can quickly estimate location-specific compaction characteristics, potentially 804 reducing the time and cost associated with extensive laboratory testing. This approach is 805 particularly valuable in projects where discrepancies between laboratory-derived and field-806 observed compaction parameters are common. Furthermore, the method allows for a more 807 nuanced approach to compaction control by enabling the redefinition of the compaction degree 808 based on site-specific predicted γ_{dmax} values that account for variable field CE levels. This 809 redefinition could lead to a more accurate assessment of compaction adequacy across 810 heterogeneous sites, potentially optimizing compaction efforts and improving quality control 811 processes. Moreover, the ability to estimate compaction parameters at arbitrary CE levels also 812 opens up possibilities for adaptive compaction strategies, where equipment settings and pass 813 numbers can be adjusted in real time based on local soil conditions and predicted optimal 814 compaction parameters (Miller and Vahedifard, 2024). A particularly significant application 815 of this method is in achieving efficient compaction by adjusting the water content of fill 816 material to match the *w_{opt}* at the field CE level. The proposed method allows for the prediction 817 of w_{opt} corresponding to the estimated field CE, enabling more precise moisture content 818 adjustments. This capability can lead to optimized compaction efforts and improved soil 819 performance. However, it's important to note that to fully leverage this advantage, it is

820 necessary to develop reliable means of evaluating the field CE level, albeit different methods 821 are available in literature as proposed by Johnson and Sallberg, (1960). Additionally, this 822 method could facilitate the development of more sophisticated specifications for earthwork 823 projects, allowing for variable compaction requirements that are tailored to specific areas 824 within a site based on their unique soil properties and the estimated field CE level. Such an 825 approach could result in more efficient use of resources, improved overall compaction quality, 826 and potentially reduced construction time and costs. However, implementation of this method 827 in field practice would require careful calibration and validation against traditional methods 828 which can be done in future research. Also, the proposed XGBoost model exposes the complex 829 feedback loops that govern soil compaction. For instance, the model shows that increasing CE 830 boosts γ_{dmax} by facilitating particle rearrangement and reducing void spaces at lower moisture 831 levels. Meanwhile, the parametric study also uncovers a threshold effect, where CE becomes 832 less effective beyond a certain point. Similarly, while soils with higher w_L require more 833 moisture to achieve optimal compaction, their increased water-holding capacity paradoxically 834 limits their ability to densify effectively. The model trained on a global dataset also provides 835 insights into the categorization of soil properties to influence the compaction characteristics of 836 the cohesive soil useful for controlling compaction in fields based on soil properties.

837 6. Conclusions,

The current study provides a comprehensive approach for the global modeling of compaction
parameters at arbitrary CE levels using an extensive database established through testing and
literature surveys. The following are the main findings of this study.

• Different ML techniques showed inconsistent performance with the current database. 842 The optimal XGBoost model had the lowest prediction deviation for γ_{dmax} and w_{opt} , 843 followed by the RF model. In contrast, GEP, MEP, ANN, and MLR models had higher 844 deviations. Statistical KPIs confirmed these results, reflecting the complexity of the

geotechnical data and the varying effectiveness of different modeling techniques. This
suggests that no single ML method universally performs best for geotechnical
databases, and tailored performance analysis may be needed for different datasets.

The XGBoost model outperformed existing models and RF in predicting y_{dmax} and w_{opt} , 848 849 both using the established database and an independent dataset, meeting all evaluation 850 criteria. Its superior performance highlights the effectiveness of training on a 851 comprehensive database and XGBoost's robust framework, resulting in minimal 852 prediction error within theoretical bounds. Predicted γ_{dmax} and w_{opt} values for $S_{\gamma dmax}$ 853 remained consistently within 100% across different CE levels, while other models 854 exceeded this threshold, indicating the need for careful consideration when using them. 855 By combining SHAP analysis with real modeling data, the XGBoost model reveals how 856 CE, soil plasticity and gradation influence γ_{dmax} and w_{opt} . The analysis emphasizes the primary roles of CE and w_L , with CE increasing y_{dmax} and decreasing w_{opt} , and w_L having 857 858 the opposite effect. *w_P* play a secondary role in prediction, with moderate impacts that 859 align with the trends of w_L . I_P and A_F play a tertiary role, and F_{200} and Sand show a small 860 impact, confirming their quaternary role in prediction. Meanwhile, all these parameters combined result in high prediction accuracy, helping to fill the gaps in the predictions. 861 862 The model shows insignificant irregularities from these trends during parametric 863 analysis across a wide range of input feature values. Sensitivity analysis further confirms the model's adaptability across various soil plasticity ranges and CE levels. 864 865 The current modeling approach allows engineers to focus on the most influential factors and thresholds, effectively optimizing compaction for cohesive soils. 866

The proposed method for predicting γ_{dmax} and w_{opt} at varying CE levels offers a promising solution to enhance field compaction practices, especially in large-scale projects, by providing a more efficient alternative to traditional, labor-intensive measurement techniques. Predicting

870	compaction parameters at arbitrary CE levels is particularly useful in the field, as it allows for
871	more flexible and accurate adjustments to compaction efforts based on site-specific conditions.
872	This approach, based on readily available soil properties, could improve compaction quality,
873	optimize resource usage, and offer a more accurate assessment of compaction in heterogeneous
874	field conditions. Meanwhile, future work should focus on developing reliable methods for
875	estimating field CE, validating this modeling approach in the field, and expanding it to different
876	soil types, i.e., granular soils.

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879 **Competing interests**

880 The authors declare that they have no competing interests

881 Availability of code

882 The codes of the proposed models are available at https://github.com/ZiaurRehman16/Soil-883 Compaction-Model.git.

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Fig. 1: Soil classification data orientation on A-line plasticity chart



Fig. 2: Relationship between γ_d and *w* of tested samples (a) standard compaction tests; (b) modified compaction tests



Symbol size proportional to w_{opt} (%): scaling factor 0.5

Fig. 3: Modeling data orientation



Fig. 4: Violin plots of the established database for modeling



Fig. 5: Correlational and Pearsons correlation coefficient matrices of input and output parameters



Fig. 6: Methodology of the current study



Fig. 7: XGBoost algorithm architecture



Fig. 8: RF algorithm architecture



Fig. 9: GEP algorithm architecture



Fig. 10: MEP algorithm architecture



Fig. 11: γ_{dmax} model training and testing (a) XGBoost; (b) RF; (c) GEP; (d) MEP; (e) ANN; (f) MLR



Fig. 12: *w*_{opt} model training and testing (a) XGBoost; (b) RF; (c) GEP; (d) MEP; (e) ANN; (f) MLR



Fig. 13: Performance comparison of developed models (a) for γ_{dmax} ; (b) for w_{opt}



Fig. 14: Performance comparison of shortlisted models with existing models for γ_{dmax} (a) scatter plot; (b) correlation indices; (c) error indices



Fig. 15: Performance comparison of shortlisted models with existing models for w_{opt} (a) scatter plot; (b) correlation indices; (c) error indices



Fig. 16: Performance comparison of shortlisted models with the existing models through the Taylor diagram a) for γ_{dmax} ; (b) for w_{opt}



Fig. 17: External validation of shortlised models and comparison with existing models (a) for γ_{dmax} ; (b) for w_{opt}



Fig. 18: External validation of shortlisted models and comparison with existing models through the Taylor diagram (a) for γ_{dmax} ; (b) for w_{opt}



Fig. 19: External theoretical validation of shortlisted models and comparison with existing models through $S_{\gamma dmax}$ analysis



Fig. 20: XGBoost model explanation with SHAP analysis (a) for γ_{dmax} ; (b) for w_{opt}



Fig. 21: Parametric analysis of XGBoost model and comparison with RF



Fig. 22: Parametric analysis of XGBoost model and comparison with RF to analyze theoretical validation using $S_{\gamma dmax}$



Fig. 23: Sensitivity analysis of input parameters for proposed models

		W_L	WP	I_P	Sand	F_{200}	CE	A_F	Wopt	γd	$S_{\gamma dmax}$
		%	%	%	%	%	kN-m/m ³	-	%	kN/m ³	%
Model Training and Testing Data (Testing and literature)	Maximum	608.0	48.3	570.1	50.0	100.0	10832.1	11.4	45.0	22.5	97.1
	Minimum	15.0	6.1	1.6	0.0	50.0	202.0	0.001	5.2	10.9	50.2
	Count	1001	1001	1001	1001	1001	1001	1001	1001	1001	1001
	Mean	53.5	20.5	32.9	14.8	83.9	1614.5	0.4	16.1	17.5	76.1
	Median	32.0	20.0	14.0	10.0	89.0	594.0	0.2	14.8	17.6	75.0
	Standard Deviation	82.2	7.2	78.9	13.6 14.4	1280.6	1.2	5.7	1.8	8.5	
	Variance	6758.1	52.2	6227.8	184.9	206.4	1639813.7	1.5	32.4	3.2	72.0
	Range	592.7	42.2	568.5	50.0	50.0	10630.1	11.4	39.8	11.6	49.5
	Excess kurtosis	28.6	2.0	30.2	-0.4	-0.6	11.6	43.4	3.2	0.9	0.0
	Skewness	5.2	1.0	5.4	0.9	-0.8	2.0	6.3	1.6	-0.8	0.1
External Validation Data (Literature)	Maximum	550	48.3	480	83.5	100.0	2693.0	29.1	43.7	37	98.9
	Minimum	23.0	12.0	3.4	0.0	16.5	551.0	0.03	12.1	12.3	70.0
	Count	139	139	139	139	139	139	139	139	139	139
	Mean	153.1	24.6	128.5	19.7	80.0	882.2	2.2	20.3	16.4	83.2
	Median	49.4	23.0	26.0	13.0	87.0	593.0	0.3	18.6	16.8	83.9
	Standard Deviation	196.8	7.2	192.2	19.7	20.0	726.4	4.2	5.4	2.0	6.0
	Variance	38733.3	51.4	36945.8	388.6	399.3	527597.7	17.7	28.9	4.0	35.7
	Range	527.0	36.3	476.7	83.5	83.5	2100	29.0	31.6	24.7	29.9
	Excess kurtosis	0.3	0.3	0.3	0.8	0.6	2.9	13.4	4.3	21.1	0.3
	Skewness	1.4	0.8	1.4	1.2	-1.2	2.2	3.1	1.8	-3.4	0.0

Table 1: Overview of the dataset used for modeling and validation

Modeling	KPI	XGBoost		RF		GEP		MEP		ANN		MLR	
		Training	Testing										
^{γdmax} (kN/m ³)	R ²	0.99	0.99	0.93	0.83	0.77	0.71	0.65	0.60	0.70	0.70	0.55	0.54
	Adj R²	0.99	0.97	0.93	0.83	0.77	0.70	0.65	0.60	0.70	0.70	0.55	0.55
	MSE	0.01	0.02	0.30	0.35	0.70	0.74	1.20	1.23	1.13	1.10	1.72	1.70
	RMSE	0.091	0.15	0.483	0.510	0.822	0.910	0.961	0.970	0.887	0.860	0.990	0.980
	NRMSE	0.0001	0.0003	0.0007	0.0016	0.0012	0.0010	0.0014	0.0031	0.0013	0.0027	0.0015	0.0031
	MAE	0.05	0.08	0.357	0.4	0.74	0.75	0.8	0.94	0.76	0.75	0.98	0.97
	MAPE	0.003	0.04	0.022	0.027	0.03	0.034	0.048	0.048	0.046	0.028	0.06	0.048
	NSE	0.99	0.97	0.9	0.81	0.76	0.7	0.64	0.6	0.68	0.68	0.52	0.5
	KGE	0.99	0.97	0.93	0.89	0.85	0.77	0.67	0.6	0.69	0.69	0.5	0.5
	PC	0.99	0.98	0.96	0.91	0.88	0.84	0.80	0.77	0.84	0.84	0.74	0.74
	NR	2.4	0.5	12.7	7.9	18.9	14.8	25.2	10.6	23.2	10.4	25.6	40.5
	RSS	5.6	0.3	160.4	63.2	359.1	219.5	634.5	113.0	540.2	109.0	655.3	1636.7
	F-value	316697	284159	8499	1538	1749	635	1213	461	1639	734	847	711
	Prob>F	0	0	0	0	0	0	0	0	0	0	0	0
	R ²	0.98	0.98	0.95	0.92	0.78	0.71	0.71	0.66	0.77	0.66	0.63	0.71
	Adj R ²	0.98	0.97	0.95	0.92	0.78	0.71	0.71	0.66	0.77	0.66	0.63	0.71
	MSE	0.01	0.04	2.10	2.20	8.10	9.50	9.45	12.10	8.97	12.30	14.50	9.44
Wopt (%)	RMSE	0.36	0.4	1.29	1.35	2.27	2.60	2.69	2.70	2.57	2.70	3.03	2.58
	NRMSE	0.0005	0.0006	0.0019	0.0043	0.0033	0.0083	0.0039	0.0087	0.0037	0.0087	0.0044	0.0083
	MAE	0.002	0.01	0.70	0.98	2.00	2.40	2.44	2.50	2.10	2.30	2.90	2.00
	MAPE	0.01	0.002	0.06	0.07	0.11	0.13	0.13	0.14	0.125	0.15	0.18	0.14
	NSE	0.99	0.97	0.94	0.92	0.77	0.7	0.7	0.6	0.75	0.6	0.55	0.62
	KGE	0.99	0.97	0.95	0.93	0.85	0.79	0.74	0.66	0.76	0.65	0.64	0.67
	PC	0.99	0.98	0.97	0.96	0.87	0.84	0.84	0.81	0.88	0.81	0.79	0.84
	NR	9.42	0.95	33.90	15.57	53.73	40.11	70.42	31.80	67.38	31.11	79.41	67.33
	RSS	88.77	0.90	1149.32	242.56	2887.06	1608.69	4959.37	1011.00	4540.05	967.60	6305.85	4533.24
	F-value	205364	1218313	13080	3426	1731	580	1657	590	2317	593	1156	1697
	Prob>F	0	0	0	0	0	0	0	0	0	0	0	0

Table 2: Evaluation of developed models based on KPIs
Dataset	Statistical Parameters									
	\mathbb{R}^2	\mathbf{R}_{m}	R_0^2	\mathbf{R}_{0}	k	k	MAE	NAPEol	$S_{\gamma dmax(ol)}$	
Desirable range	>0.9	>0.5	around 1	around 1	0.85-1.15	0.85-1.15	<3	<u><</u> 5	0	
А	0.91	0.65	0.99	0.99	0.99	0.84	0.30	4.3	0.0	
В	0.84	0.51	0.99	0.99	0.98	0.80	0.40	10.1	0.7	
С	0.29	0.06	0.90	0.90	0.82	0.10	3.86	37.4	8.6	
D	0.21	0.04	0.90	0.90	0.20	2.32	15.54	56.7	84.9	
E	0.59	0.26	0.94	0.94	0.94	0.85	1.23	51.1	0.0	
F	0.51	0.19	0.93	0.93	1.00	0.69	0.81	28.1	30.2	
G	0.21	0.04	0.90	0.90	0.39	1.53	11.11	35.6	25.8	
Н	0.23	0.04	0.90	0.90	1.71	1.17	12.57	94.9	100	
Ι	0.77	0.42	0.98	0.98	0.98	0.93	0.70	25.9	3.6	

Table 3: External validation analysis of proposed and existing models for γ_{dmax} (kN/m³)

A=XGBoost; B= RF; C= Al-Khafaji (1993); D= Boltz et al. (1998); E=Gurtug and Sridharan (2004); F= Sridharan and Nagaraj (2005); G= Günaydin (2009); H: Farooq et al. (2016); I: Wang and Yin (2020)

Dataset	Statistical Parameters									
	\mathbb{R}^2	\mathbf{R}_{m}	R_0^2	$R_0'^2$	k	k	MAE	NAPE _{ol}	$S_{\gamma dmax(ol)}$	
Desirable range	>0.9	>0.5	around 1	around 1	0.85-1.15	0.85-1.15	<3	<u>≤</u> 5	0	
А	0.92	0.70	0.99	0.99	1.00	0.85	1.2	3.1	0.0	
В	0.88	0.60	0.99	0.99	1.00	0.87	1.5	5.0	0.7	
С	0.11	0.01	0.9	0.9	1.75	8.88	18.0	44.0	8.6	
D	0.08	0.01	0.8	0.8	3.03	117.72	71.4	97.3	84.9	
Е	0.45	0.15	0.9	0.9	1.01	1.81	3.4	31.6	0.0	
F	0.37	0.10	0.9	0.9	1.09	1.95	4.0	30.9	30.2	
G	0.37	0.10	0.9	0.9	1.00	2.51	3.9	35.9	25.8	
Н	0.45	0.15	0.9	0.9	1.30	0.33	6.8	58.7	NA	
Ι	0.08	0.01	0.9	0.9	1.68	5.56	16.5	30.9	100	
J	0.86	0.50	0.98	0.98	0.97	0.69	1.6	6.0	3.6	

Table 4: External validation analysis of proposed and existing models for w_{opt} (%)

A=XGBoost; B= RF; C= Al-Khafaji (1993); D= Boltz et al. (1998); E=Gurtug and Sridharan (2004); F= Sridharan and Nagaraj (2005); G= Günaydin (2009); H: Ito and Komine (2020); I: Farooq et al. (2016); J: Wang and Yin (2020)